



## Nutrient delivery: DWC

**Chieri Kubota**

Dept of Horticulture and Crop Science  
The Ohio State University



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## What is DWC?

- Deep Water Culture – a hydroponic system
- Synonyms – Deep Flow Technique (DFT), Shallow Water Culture (SWC), pond system, floating raft system, etc.
- Developed in 1970s (Dr. Merle Jensen, University of Arizona)
- Floating raft (polystyrene)
- Large buffering capacity for better temperature and nutrient management
- Large system volume and weight (> 4 L per plant)
- Aeration for dissolved oxygen (> 5 ppm)
- Continuous use of nutrient solution without total exchange
- Plants can move to workers
- Suitable for leafy greens

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Deep water culture hydroponics tested in 1984 (photo by Merle Jensen)

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## DWC – Deep water culture

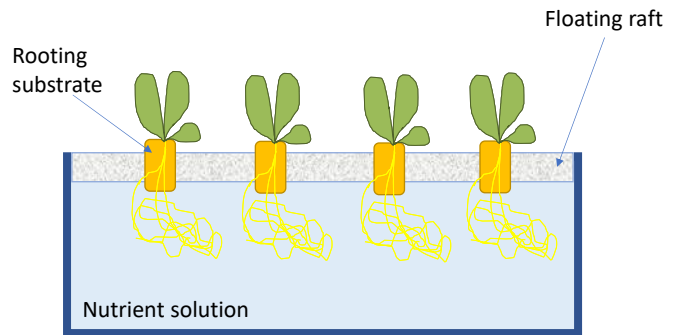


DWC based commercial-scale lettuce production (Cleveland, OH)

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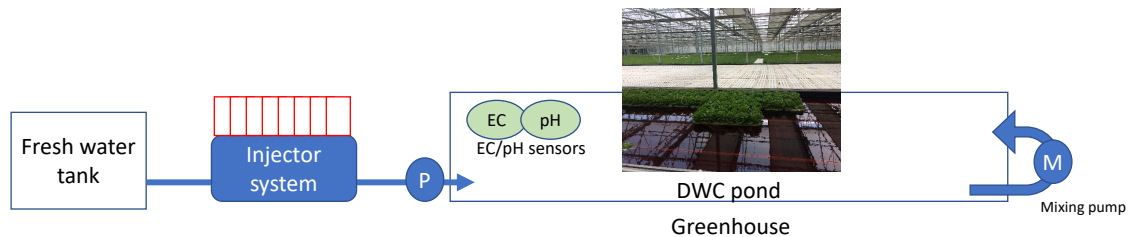
## Components of DWC

- Custom designed
- Floating raft (polystyrene)
- Pond with a large volume of nutrient solution (> 4 L per plant)
  - ~30 cm in depth for DWC
- Mixing pump for aeration for uniformity and maintaining dissolved oxygen (>5 ppm)
- Chiller unit for solution temperature control
- EC, pH, and water level sensors



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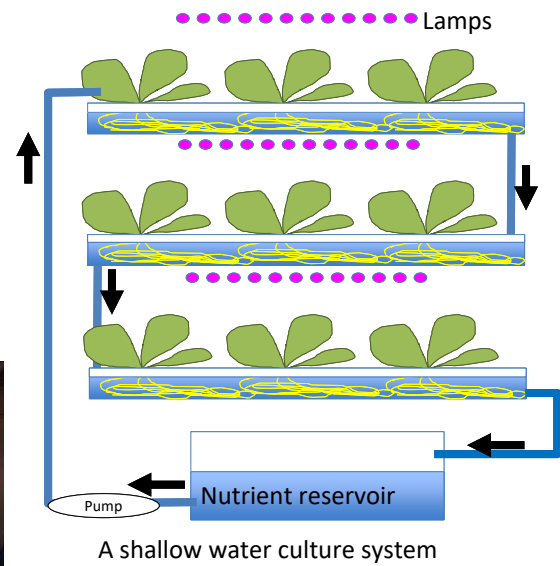
## DWC system setup



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## Shallow water culture

- Widely used in totally controlled environment in indoor farming
- Nutrient solution depth: ~5 cm
- Continuous gravitational circulation (minimum use of pump)



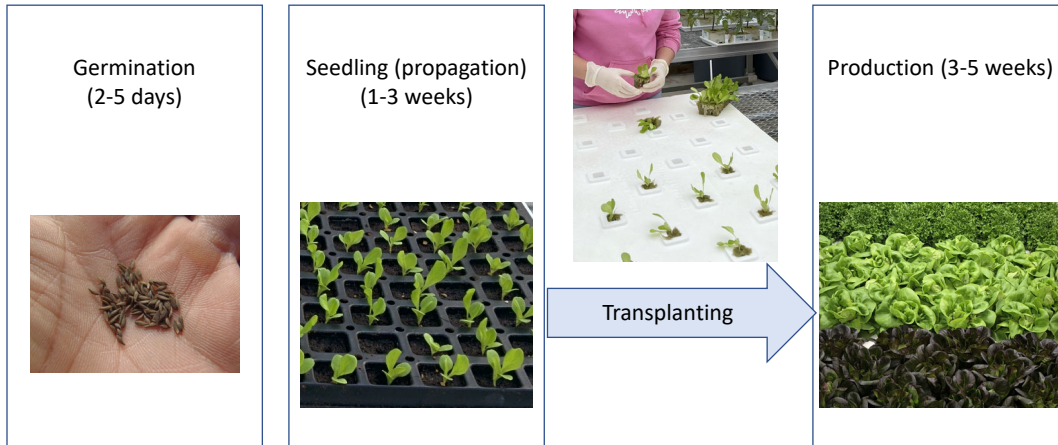
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## Water chiller system for nutrient solutions

- Works for DWC (deep water culture)
- Limited effect for NFT (nutrient film technique)
- Keep the solution temperature below 20 °C
- High electric power consumption

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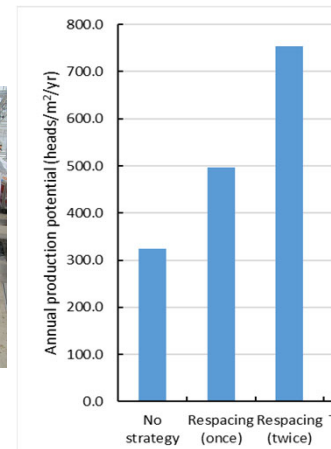
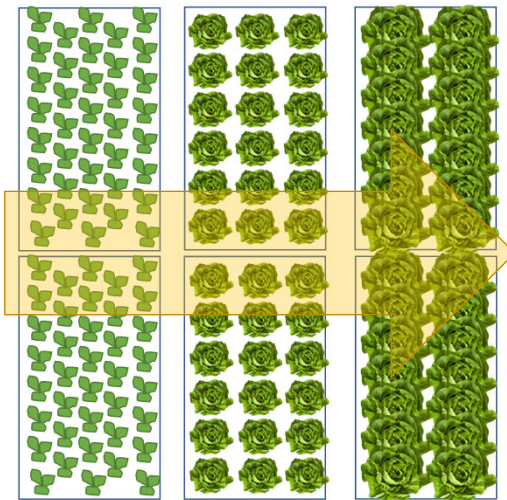
## Leafy green production stages



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## Respacing in DWC

- Respacing increases light use efficiency and the production capacity (annual yield).



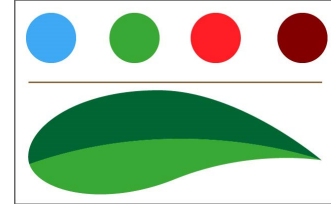
Kubota (2016)

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**Thank you!**

For questions, please contact:  
kubota.10@osu.edu

**OptimIA**



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